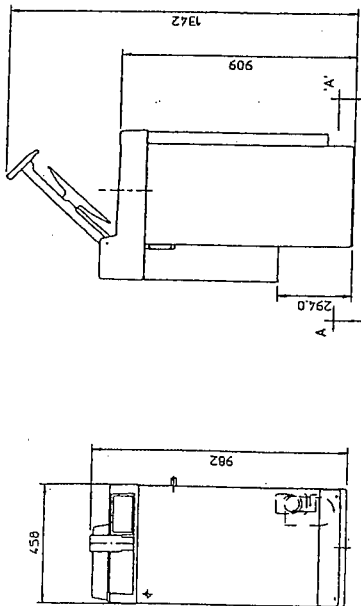
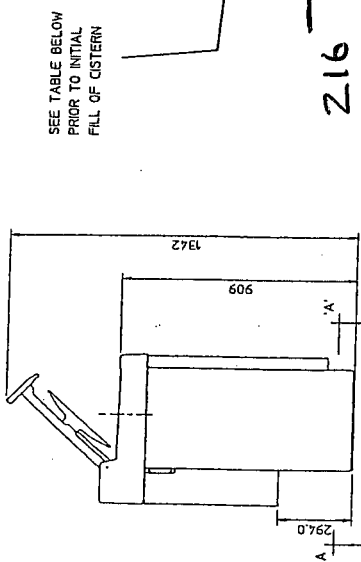
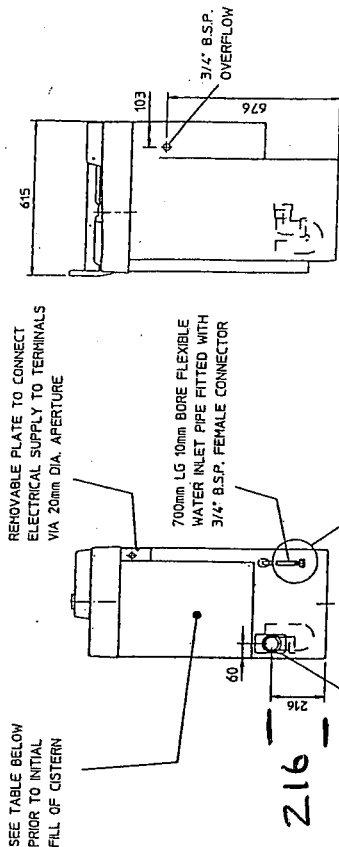




FRONT
ELEVATION



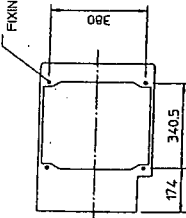
SIDE
ELEVATION L.H.



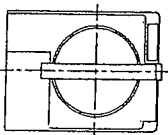
REAR
ELEVATION

SIDE
ELEVATION R.H.

4 - 9 DIA HOLES IN
BASE FRAME FOR FLOOR
FIXING.



SECTION A-A'



PLAN

FIT 4mm RESTRICTOR (BLACK PT NO 9013846)
FOR FLOW RATES AT THE MACHINE OF 24 LITRES/MIN AND ABOVE
FIT 5mm RESTRICTOR (NATURAL PT NO 9013846)
FOR FLOW RATES AT THE MACHINE OF 18-24 LITRES/MIN
FOR FLOW RATES AT THE MACHINE OF 8-17 LITRES/MIN
NO RESTRICTOR FITTED
BELOW 8 LITRES/MIN INSUFFICIENT SUPPLY
TO ESTABLISH FLOW RATE FIGURES AT SLUCEMASTER
REFER TO MANUAL/OR SEPARATE INSTALLATION SHEET

FLOW RATE (AT MACHINE) LITRES/MIN	RESTRICTOR COLOUR/SIZE	NUMBER OF WATER SOLENOID VALVE OPERATIONS/CYCLE	WATER FILL TIME AFTER END OF CYCLE SECONDS
30	BLACK 4mm	3	3
26	BLACK 4mm	2	3
24	BLACK 4mm	1	0
24	NATURAL 5mm	6	0
22	NATURAL 5mm	4	0
20	NATURAL 5mm	2	0
18	NONE	1	4
16	NONE	2	0
11	NONE	1	42
8	NONE	1	93

FLOW RATE (AT MACHINE) LITRES/MIN	INITIAL FILL TIME SECONDS	REQUIRED FLOW RESTRICTOR
25 AND ABOVE	0-40	BLACK 4mm
BETWEEN 17 & 25	40-60	NATURAL 5mm
BETWEEN 8 & 17	60-145	NONE
LESS THAN 8	145 AND ABOVE	INSUFFICIENT SUPPLY

- NOTES :-
1. DRAIN OUTLET TERMINATES AT A FITTING SUITABLE FOR A 50mm (2") DIA PIPE STUB.
 2. DRAIN OUTLET HEIGHT ADJUSTABLE FROM 170 TO 250mm.

170 - 250mm

110

Incomaster

SLUCEMASTER INSTALLATION

SLUCEMASTER 96

DNH 4-Feb-99

A1 13770-01 G

G 30-Jan-01 0746 10
 F 30-Apr-00 1119 044
 E 14-Mar-00 1210 044
 D 23-Feb-00 1124 044
 C 31-Oct-99 723 044